

## Finishing Steps

### Matte Finish

OPTIONAL PRE-STEP	■	3M 366L 100 micron (if necessary to level rough surface)
<b>STEP 1</b>	■	3M 268XA A35 - Use dry or with light to medium water mist.
OPTIONAL FINISHSTEP	■	3M 268XA A10 - light to medium water mist
	■	3M 7447 Scotch-Brite™ pad

### Semi-Gloss Finish

OPTIONAL PRE-STEP	■	3M 366L 100 micron (if necessary to level rough surface)
<b>STEP 1</b>	■	3M 268XA A35 - dry or with light to medium water mist
<b>STEP 2</b>	■	3M 268XA A10 - light to medium water mist
OPTIONAL FINISHSTEP	■	3M 268XA A5 - light to medium water mist
	■	3M 7448 Scotch-Brite™ pad

### High-Gloss Finish

OPTIONAL PRE-STEP	■	3M 366L 100 micron (if necessary to level rough surface)
<b>STEP 1</b>	■	3M 268XA A35 - light to medium water mist
<b>STEP 2</b>	■	3M 268XA A10 - light to medium water mist
<b>STEP 3</b>	■	3M 268XA A5 - light to medium water mist
<b>STEP 4</b>	□	3M 568XA - medium to heavy water mist
Repeat step 4 if necessary		

#### Note:

*Rinse debris from Trizact disc after each use, and wipe surface clean following each step to minimize contamination scratches.*

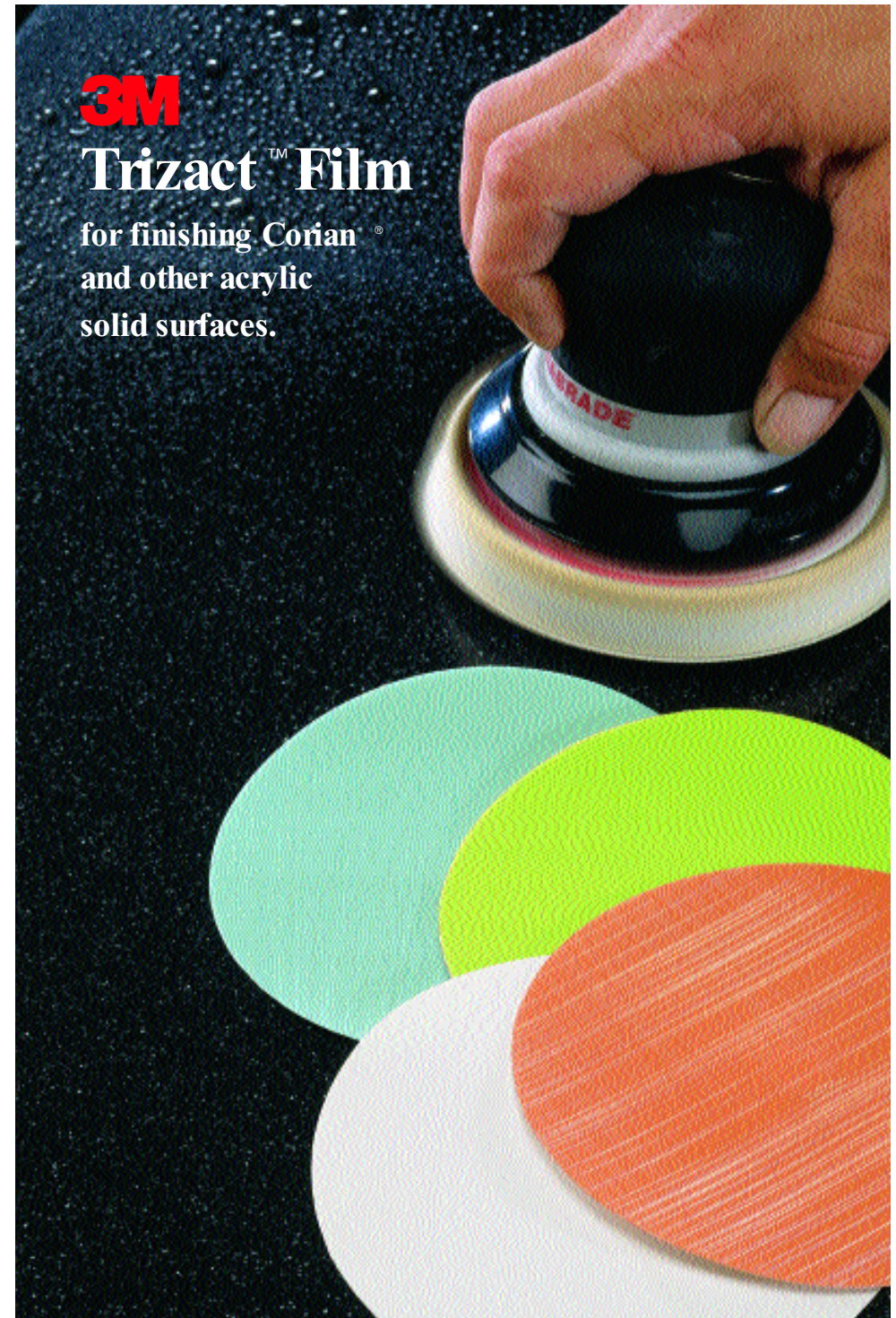


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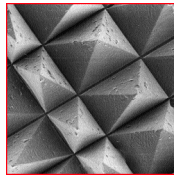
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**3M**  
**Trizact™ Film**  
for finishing Corian®  
and other acrylic  
solid surfaces.

## 3M™ Trizact™ film: Get the finish you want in half the time.

Trizact™ film, 50x magnification



3M's unique Trizact™ film abrasives can help you generate superior finishes on Corian® and other acrylic solid surfaces, with fewer processing steps, in about half the time of other abrasives.

Trizact film consists of precisely shaped pyramids containing micron graded mineral. As the abrasive is used, the tops of the pyramids wear away, continually exposing fresh abrasive. This ensures a consistent cut

rate through the long life of the Trizact film.

- Saves time - achieve desired finish in less than half the time of other methods
- Fewer processing steps
- Higher gloss level possible - crisper reflection, richer appearance
- Long abrasive life - 8 to 10 times longer than other abrasives
- More effective surface leveling - flatter finish, eliminates orange peel
- Eliminates compounds and buffing
- Minimizes dust generation
- Requires little water - can use on site
- Simplifies surface maintenance, easy touch-ups - even on high gloss finishes

## Product Ordering Information

Product ID	Micron Grade	Color	Size
<b>3M™ Trizact™ Film</b>			
3M 268XA	A35	Green	5" x NH
3M 268XA	A10	Blue	5" x NH
3M 268XA	A5	Orange	5" x NH
3M 568XA	None	White	5" x NH

• Trizact discs are supplied with PSA (self adhesive) backing

### Optional Products

#### 3M™ Imperial™ Microfinishing Film

3M 366L	100 Micron	Brown	5" x NH
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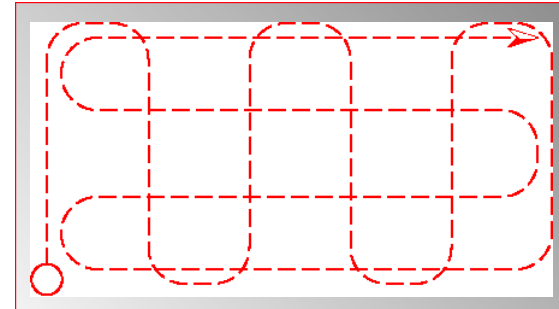
• Available with PSA (self adhesive) or Hookit™ backing

#### 3M™ Scotch-Brite™

7447	Very Fine	Maroon	6" x 9"
7448	Ultra Fine	Grey	6" x 9"

## A few suggestions before we get started

- Best results when a 10,000 rpm random orbital sander is used.
- Use a plant misting bottle as a water supply source.
- While sanding, follow a “North, South, East, West” pattern (see diagram below) to ensure previous scratches are removed and a uniform finish is achieved. Two “patterns” per step is recommended.



- Start and stop the sander while resting flat on the surface to eliminate swirls.
- Rinse the debris from Trizact disc after each use.

## Accessories

Part Number	Description
5545	3M™ Stikit™ Low Profile Finishing Disc Pad
77855	3M™ Hookit™ Low Profile Disc Pad (for Scotch-Brite™ products)
6617	Hookit to Stikit Interface Pad (Used to convert PSA attachment system to Hookit attachment system. Loop on one side, vinyl on the other. Requires hook pad to drive it.)